

## Deposition of CZTS|ZnO Hetero-Junction Using SILAR and Spray Pyrolysis

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Copper zinc tin sulphide (CZTS) thin films have been deposited on glass substrate at  $323 \pm 5$  K using sequential ionic layer adsorption reaction (SILAR). The number of SILAR cycles required for optimum crystalline quality CZTS thin films was optimized. The as-deposited CZTS thin films showed kesterite crystalline structure with preferential orientation along (103) plane. Structural, optical, electrical, and morphological properties of the films changed when the as-prepared films were subjected to annealing in a vacuum chamber maintained at  $3 \cdot 10^{-4}$  Torr at temperatures of 473, 573, and 673 K. Film resistivity was found to decrease exponentially as the annealing temperature was increased. We have achieved a resistivity of  $4.4 \cdot 10^{-4} \Omega \cdot \text{m}$  for the as-prepared thin film, which is lowest among SILAR-grown films at temperature lower than 373 K without any post-deposition processing. A superstrate-type  $p-n$  junction was fabricated by growing nano-structured zinc oxide (ZnO) on top of the glass|CZTS structure using chemical spray pyrolysis technique. The photosensitivity of the  $p-n$  junction was reversed when the structure was subjected to vacuum annealing at 673 K.

**Keywords:** SILAR, CZTS, vacuum annealing, photo-sensitivity.

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